

FY 2018-19
SHOP RATES

rate per

Machine work	Academic	\$30	per hour
	Non-Academic	\$50	per hour
Waterjet	Academic	\$30	per hour
	Non-Academic	\$50	per hour
EDM	Academic	\$30	per hour
	Non-Academic	\$50	per hour
Micro-Milling Machine	Academic	\$50	per hour
	Non-Academic	\$100	per hour
FDM 3D print Stratasys uPrint	Academic	\$13	per in ³
	Non-Academic	\$19	per in ³
Polyjet 3D print Model	Academic	\$0.92	per gram
	Non-Academic	\$1.30	per gram
Polyjet 3D print Support	Academic	\$0.35	per gram
	Non-Academic	\$0.50	per gram
Form 2 3D print	Academic	\$0.58	per ml
	Non-Academic	\$0.82	per ml
Creality Cr-10s 3D print diy	Academic	\$30	per semester
	Non-Academic	\$50	per semester
Metal 3D Printing Mlab Cusing R	Academic	\$30	per hour
	Non-Academic	\$50	per hour
CL20ES (stainless powder) for Mlab	Academic	\$185	per kg
	Non-Academic	\$185	per kg
CL92PH (stainless powder) for Mlab	Academic	\$175	per kg
	Non-Academic	\$175	per kg
CL41TI (titanium powder) for Mlab	Academic	\$965	per kg
	Non-Academic	\$965	per kg
CL31AL (aluminum powder) for Mlab	Academic	\$150	per kg
	Non-Academic	\$150	per kg
X7 3D print Onyx	Academic	\$0.47	per cm ³
	Non-Academic	\$0.71	per cm ³
X7 3D print Carbon Fiber	Academic	\$5.96	per cm ³
	Non-Academic	\$8.94	per cm ³
X7 3D print Fiberglass	Academic	\$3.00	per cm ³
	Non-Academic	\$4.50	per cm ³
X7 3D print Kevlar & HSHT Fiberglass	Academic	\$3.96	per cm ³
	Non-Academic	\$5.94	per cm ³

